CLAIMS

We claim:

- 1 1. A polish pad comprising:
- a base layer; and
- an ion exchange layer disposed on the base layer.
- 1 2. The polish pad of claim 1, wherein the ion exchange layer comprises ion
- 2 exchange resin beads
- 1 3. The polish pad of claim 1, wherein the ion exchange layer comprises ground ion
- 2 exchange resin beads.
- 1 4. The polish pad of claim 2, wherein the ion exchange beads are pressed into the
- 2 ion exchange layer.
- 5. The polish pad of claim 3, wherein the ground ion exchange beads are pressed
- 2 into the ion exchange layer.
- 1 6. The polish pad of claim 1, further comprising a base support layer.
- 7. The polish pad of claim 1, wherein the ion exchange layer is patterned.
- 1 8. The polish pad of claim 6, wherein the base support layer is patterned.

- 1 9. The polish pad of claim 8, wherein the base support layer and the ion exchange
- 2 layer is patterned.
- 1 10. The polish pad of claim 1, wherein the ion exchange layer binds cations.
- 1 11. The polish pad of claim 10, wherein the ion exchange layer binds copper
- 2 cations.
- 1 12. An ion exchange polish pad comprising:
- a base layer; and
- a resin layer having ion exchange material embedded therein.
- 1 13. The ion exchange polish pad of claim 12, wherein the ion exchange material is
- 2 ion exchange resin beads.
- 1 14. The ion exchange polish pad of claim 12, wherein the ion exchange material is
- ion exchange resin powder.
- 1 15. The ion exchange polish pad of claim 12, wherein the resin layer is patterned.
- 1 16. The ion exchange polish pad of claim 12, wherein the base layer is patterned.
- 1 17. The ion exchange polish pad of claim 12, wherein the polishing layer and the
- 2 support layer is patterned.

- 1 18. A method of fabricating a polishing pad comprising:
- selecting a base material;
- applying a resin over the base material;
- 4 pressing an ion exchange material into the resin;
- removing excess ion exchange material; and
- 6 planing a top surface of the ion exchange polish pad.
- 1 19. The method of claim 18, wherein the ion exchange resin is ion exchange resin
- 2 beads.
- 1 20. The method of claim 18, wherein the ion exchange resin is ground ion exchange
- 2 resin beads.
- 1 21. A method of fabricating an ion exchange polish pad comprising:
- selecting a support layer;
- coating the support layer with a first resin layer;
- 4 partially curing the first resin layer;
- fragmenting ion exchange beads to a powder;
- mixing the fragmented ion exchange beads with a second resin to obtain a resin
- 7 mixture;
- 8 coating the first resin layer with a first resin mixture layer; and
- 9 curing the ion exchange polish pad.
- 1 22. The method of fabricating an ion exchange polish pad as in claim 21, further
- 2 comprising patterning the first resin mixture layer.

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- 1 23. The method of fabricating an ion exchange polish pad as in claim 21, further
- 2 comprising patterning the first resin layer before coating with the first resin mixture.
- 1 24. The method of fabricating an ion exchange polish pad as in claim 21, further
- 2 comprising:
- patterning the first resin mixture layer; and
- coating the first resin mixture layer with a second resin mixture layer.
- 1 25. A polishing apparatus comprising:
- a polishing platform;
- an ion exchange polish pad operatively coupled to the polishing platform; and
- a polishing head coupled to a semiconductor substrate, wherein the polishing
- 5 head positions the semiconductor substrate such that the semiconductor substrate
- 6 contacts the ion exchange polish pad.
- 1 26. The apparatus of claim 25, wherein the polishing apparatus further comprises a
- 2 chemical slurry applicator.
- The apparatus of claim 25, wherein the ion exchange polish pad is a belt.
- 1 28. A method comprising:
- 2 combining an ion exchange material and at least one resin component;
- polymerizing the resin components with the ion exchange material; and
- forming an ion exchange polish pad or belt comprising the resin and the ion
- 5 exchange material.

- 1 29. The method of claim 28, wherein the ion exchange material is an ion exchange
- 2 bead.
- 1 30. The method of claim 28, wherein the ion exchange material is a functional
- 2 group.
- 1 31. The method of claim 30, wherein the functional group is coupled to polymer
- 2 component.
- 1 32. The method of claim 31, wherein the polymer component is a pre-polymer.